

CHS SAFETY DATA SHEET P-578

Low VOC PRIMER FOR PVC AND CPVC PLASTIC PIPE

PRODUCT NAME: PRO-WELD P-48 Low VOC Primer for PVC And CPVC Plastic Pipe			PRODUCT USE: Primer for PVC And CPVC			
SUPPLIER: Mighty Plumbing Solutions Adhesive LLC.			DDRESS: 227 Pine Meadow Court, North			
MERGENCY: Transportation: CH	EMTEL Tel. 800.255-3924, 813-24	8-0585 (International)	MEDICAL: Tel. 800.451.8346, 760.602.87	'03 3E Company (Internat		
ECTION 2 – HAZARDIOUS IDENT	IFICATION					
GHS CLASSIFICATION:						
lealth			GHS LABEL:			
Acute Toxicity:	Category 4					
Skin Irritation:	Category 3			N ₂ >		
Skin Sensitization:	NO			-		
ye:	Category 2		Single Word: Danger			
Environmental			Single word: Danger			
Acute Toxicity:	None Known					
Chronic Toxicity:	None Known		WHMIS CLASSIFICATION: CLASS E			
Physical				,		
lammable Liquid:	Category 2	CLASS D, DIVISION 1B				
<u>H</u>	azard Statements		Precautionary Stateme			
H225: Highly flammable liquid and vapor		P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking				
H319: Causes serious eye irritatio	n	P261: Avoid breathing dust/fume/gas/mist/vapors/spray				
1332: Harmful if inhaled		P280: Wear protective gloves/protective clothing/eye protection/face protection				
1335: May cause respiratory irrita			P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position			
1336: May cause drowsiness or d			comfortable for breathing			
H351: Suspected of causing cance			P403+P233: Store in a well ventilated place. Keep container tightly closed			
UH019: May form explosive perc		P501: Dispo	se of contents/container in accordance v	vith local regulation		
ECTION 3 – COMPOSITION / INF	ORMATION ON INGREDIENTS					
			REACH	CONCENTRATION		
INGREDIENTS	CAS#	EINECS #	Pre-registration Number	% by Weight		
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	20 – 35		
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	15 - 25		
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	10 - 30		
Acetone	67-64-1	200-662-2	05-2116297713-35-0000	25 - 40		

indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity. SECTION 4 – FIRST AID MEASURES Contact with eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately. Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice. Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice. Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately. Ingestion: Inhalation, Eye and Skin Contact Likely Routes of Exposure: Acute symptoms and effects: Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages. Inhalation: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with Eye Contact: the liquid.

Skin Contact:	Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.		
Ingestion:	May cause nausea, vomiting, diarrhea and mental sluggishness.		
Chronic (long-term) effects:	Category 2 Carcinogen		
SECTION 5 – FIREFIGHTING MEASURES			

Suitable Extinguishing Media: Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.			NFPA	0-Minimal
Unsuitable Extinguishing Media: Water spray or stream.	Health	2	2	1-Slight
Exposure Hazards: Inhalation and dermal contact	Flammability	3	3	2-Moderate
Combustion Products: Oxides of carbon and smoke Reactivity		0	0	3-Serious
Protection for Fire fighters: Self-contained breathing apparatus or full-face positive pressure airline masks. PPE				4-Severe
SECTION 6 - ACCIDENTAL RELEASE MEASURES				

Personal precautions:	Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation
	equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).
Environmental Precautions:	Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.
Methods for Cleaning up:	Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.
Materials not to be used for clean up:	Aluminium or plastic containers









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Handling: Storage: Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.

Store in ventilated room or shade below 44°C (110°F) and away from direct sunlight. Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates. Follow all precautionary information on container label, product bulletins and solvent cementing literature.

SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

EXPOSURE LIMITS:	Component Tetrahydrofuran (THF) Methyl Ethyl Ketone (MEK) Cyclohexanone Acetone	ACGIH TLV 50 ppm 200 ppm 20 ppm 500 ppm	ACGIH STEL 100 ppm 300 ppm 50 ppm 750 ppm	OSHA PEL 200 ppm 200 ppm 50 ppm 1000 ppm	OSHA STEL N/E N/E N/E N/E	OSHA PEL-Ceiling N/E N/E N/E N/E	CAL/OSH A PEL 200 ppm 200 ppm 25 ppm 500 ppm	CAL/OSHA Ceiling N/E N/E 3000 ppm	CAL/OSH A STEL 250 ppm 300 ppm N/E 750 ppm
Engineering Controls Monitoring:	: Use local exhaust as Maintain breathing z		centrations belo	w exposure lim	its				
Personal Protective E Eve Protection:	0			•		lasses (spectacle	es) with brow	guards and sid	e shields.

Eye Protection:	Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields,
	etc. as may be appropriate for the exposure.
Skin Protection:	Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant
	gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and

 Respiratory Protection:
 procedures are used for making structural bonds.

 Respiratory Protection:
 Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear or purple, thin liquid		
Odor:	Ethereal	Odor Threshold:	0.88 ppm (Cyclohexanone)
pH:	Not Applicable		
Melting/Freezing Point:	-108.5°C (-163.3°F) Based on first melting component: THF	Boiling Range:	56°C (133°F) to 156°C (313°F)
Boiling Point:	56°C (133°F) Based on first boiling component: Acetone	Evaporation Rate:	>1.0 (BUAC = 1)
Flash Point:	-20°C (-4°F) T.C.C. based on Acetone	Flammability:	Category 2
Specific Gravity:	0.842 @23°C (73°F)	Flammability Limits:	LEL: 1.1% based on Cyclohexanone
Solubility:	Solvent portion soluble in water. Resin portion separates out.		UEL: 12.8% based on Acetone
Partition Coefficient n-	Not Available	Vapor Pressure:	190 mm Hg @ 20°C (68°F): Acetone
octanol/water:	Not Available	vapor riessure.	190 min ng @ 20 C (08 T). Acetone
Auto-ignition Temperature:	321°C (610°F) based on THF	Vapor Density:	> 2.0 (Air = 1)
Decomposition Temperature:	Not Applicable	Other Data: Viscosity:	Water-thin
VOC Content:	When applied as directed, per SCAQMD Rule 1168, Test Method 3	16A,VOC content is: < 550 g	g/l.

SECTION 10 - STABILITY AND REACTIVITY						
Stability:	Stable	Stable				
Hazardous decomposition p	roducts: None in r	None in normal use. When forced to burn, this product gives off oxides of carbon and smoke.				
Conditions to avoid:	Keep awa	ay from heat, sparks, open flan	ne and other ignition sou	irces.		
Incompatible Materials:	Oxidizers	, strong acids and bases, amine	es, ammonia			
SECTION 11 - TOXICOLOGICA	AL INFORMATION					
Toxicity:	LD ₅₀		LC ₅₀	Tai	rget Organs	
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (ra	Oral: 2842 mg/kg (rat)		,000 mg/m3 (rat) ST(DT SE3	
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (ra	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)		Inhalation 8 hrs. 23,500 mg/m3 (rat) STO		
Cyclohexanone	Oral: 1535 mg/kg (ra	at), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs. 8,0	000 PPM (rat)		
Acetone	Oral: 5800 mg/kg (ra	at)	Inhalation 50,100 n	ng/m3 (rat) ST(DT SE3	
Reproductive Effects	Teratogenicity	Mutagenicity	Embryotoxicity	Sensitization to Product	Synergistic Products	
Not Established	Not Established	Not Established	Not Established	Not Established	Not Established	

SECTION 12 - ECOLOGICAL INFORMATION			
Ecotoxicity:	None Known		
Mobility:	In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of < 550 g/l.		
Degradability:	Not readily biodegradable		
Bioaccumulation:	Minimal to none.		

SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert.



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SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Flammable Liqu (Acetone, Tetrahydrofuran) Hazard Class: 3 Secondary Risk: None Identification Number: UN 1993 Packing Group: PG II Label Required: Class 3 Flammable Liqu Marine Pollutant: NO	DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package. Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D". TDG CLASS: FLAMMABLE LIQUID 3 SHIPPING NAME: Flammable Liquid, n.o.s. (Acetone, Tetrahydrofuran)
SECTION 15 - REGULATORY INFORMAT	DN
Precautionary Label Information: Symbols: Risk Phrases:	Highly Flammable, IrritantIngredient Listings: USA TSCA, Europe EINECS, Canada DSL, AustraliaF, XiAICS, Korea ECL/TCCL, Japan MITI (ENCS)R11: Highly flammable.R66: Repeated exposure may cause skin dryness or crackingR20: Harmful by inhalation.R67: Vapors may cause drowsiness and dizzinessR36/37: Irritating to eyes and respiratory system.Find the second seco
Safety Phrases:	S9: Keep container in a well-ventilated placeS26: In case of contact with eyes, rinse immediately with plenty ofS16: Keep away from sources of ignition.water and seek medical advice.S25: Avoid contact with eyes.S33: Take precautionary measures against static discharges.S46: If swallowed, seek medical advise immediately and show this container or label.
SECTION 16 - OTHER INFORMATION	
Specification Information: Department issuing data sheet: E-mail address: Training necessary: Reissue date / reason for reissue: Intended Use of Product:	Quality Control All ingredients are compliant with the requirements of the European <info@mpsadhesives.com> Directive on RoHS (Restriction of Hazardous Substances). Yes, training in practices and procedures contained in product literature. 4/7/2015 / Updated GHS Standard Format Primer for PVC and CPVC Plastic Pipe Primer for PVC and CPVC Plastic Pipe</info@mpsadhesives.com>

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.





